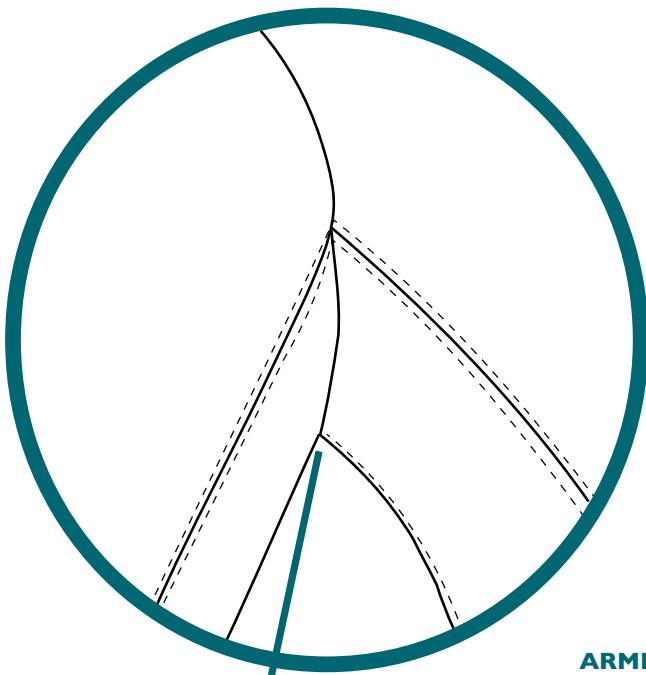




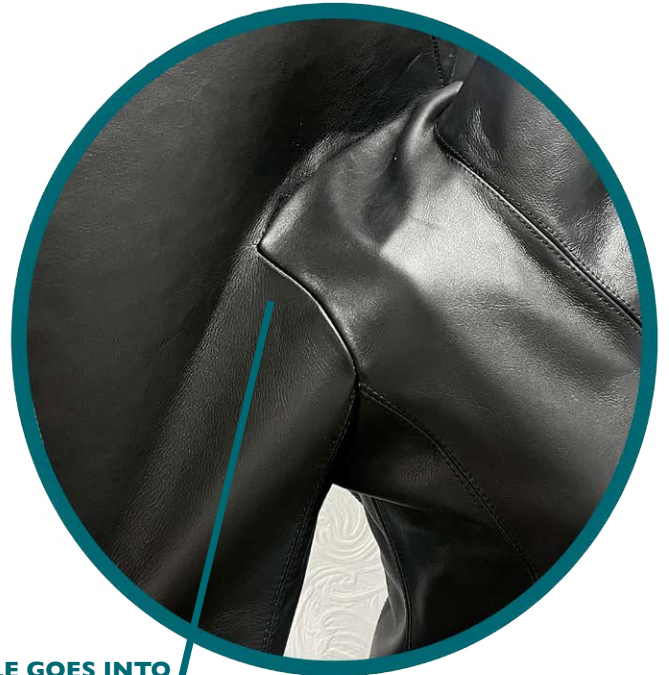
MEERESKREATUREN
LOOK ① LEATHERBACK JACKET
DORSAL + TROUSER



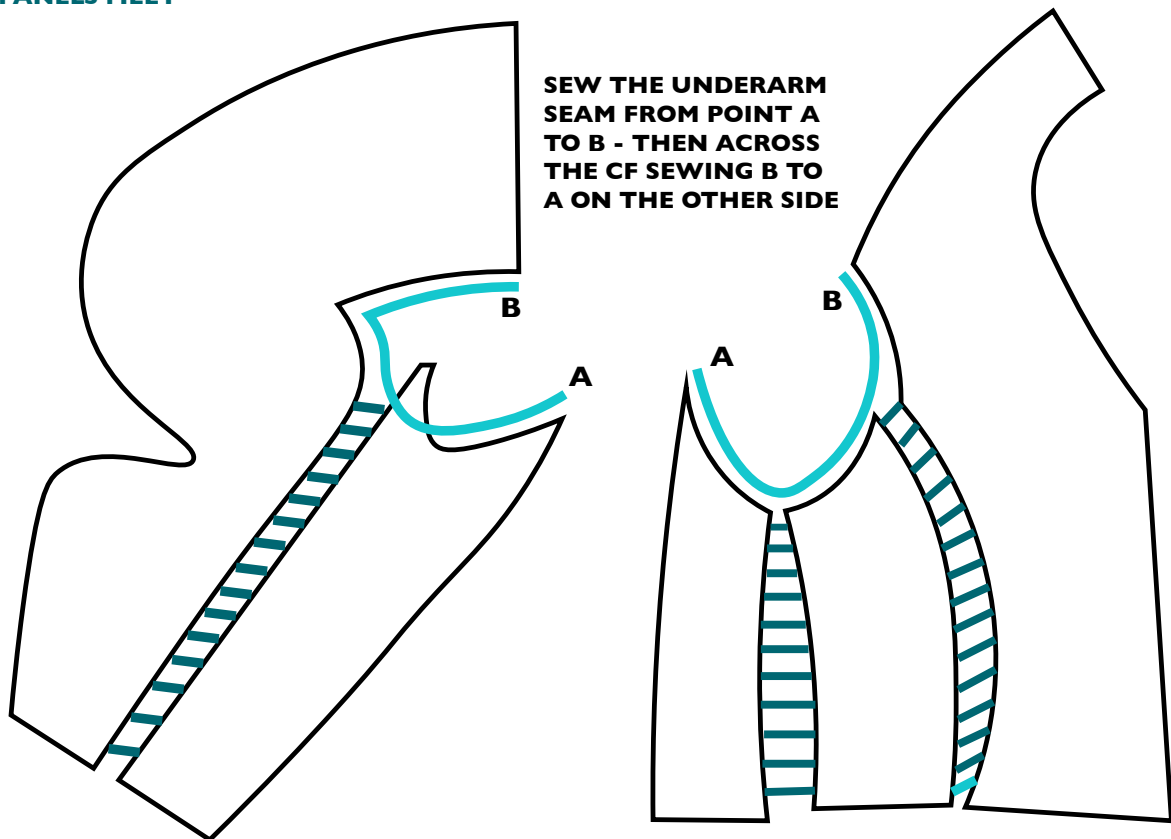
LOOK ① - LEATHERBACK JACKET CONSTRUCTION/ DETAILS SHEET



**UNDERARM SEAM
WHERE MULTIPLE
PANELS MEET**

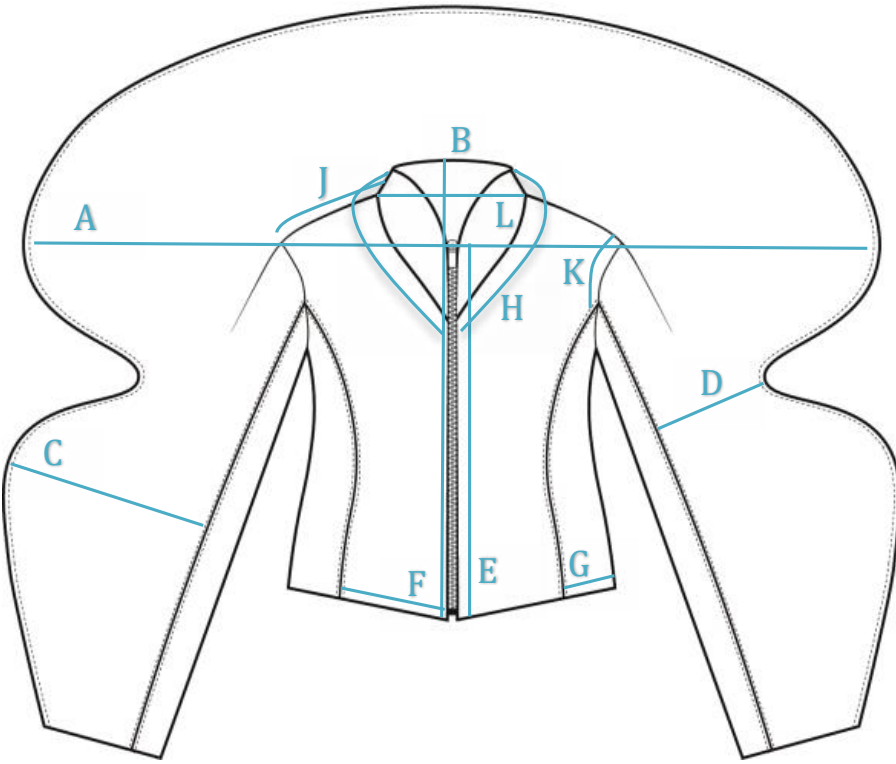
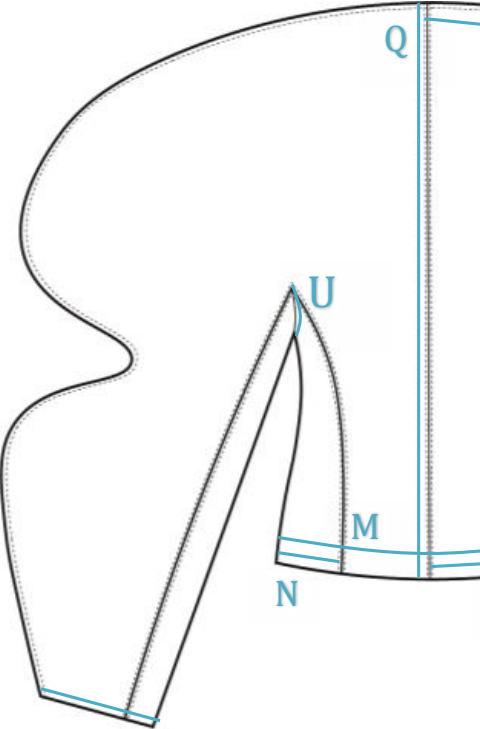





**ARMHOLE GOES INTO
SHOULDER SEAM/ DART
RUNNING BEHIND THE
COLLAR**



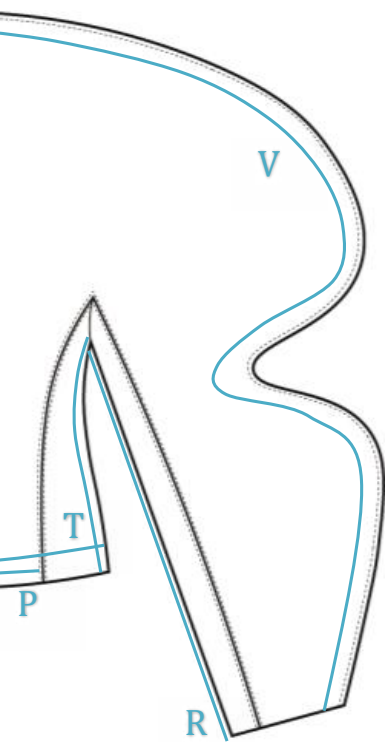
LOOK ① - LEATHERBACK JAC

COLLECTION	MEERESKREATUREN	
PRIMARY FABRIC	CALF SKIN	
FACING FABRIC	VALENCIA LAMB	
LINING	CREPE SATIN	
TRIM / HARDWARE	41cm PLASTIC YKK ZIP	

FRONT VIEW		BACK VIEW	
			
PRIMARY FABRIC	FACING FABRIC	LINING	
			

SKIRT SPECIFICATION SHEET

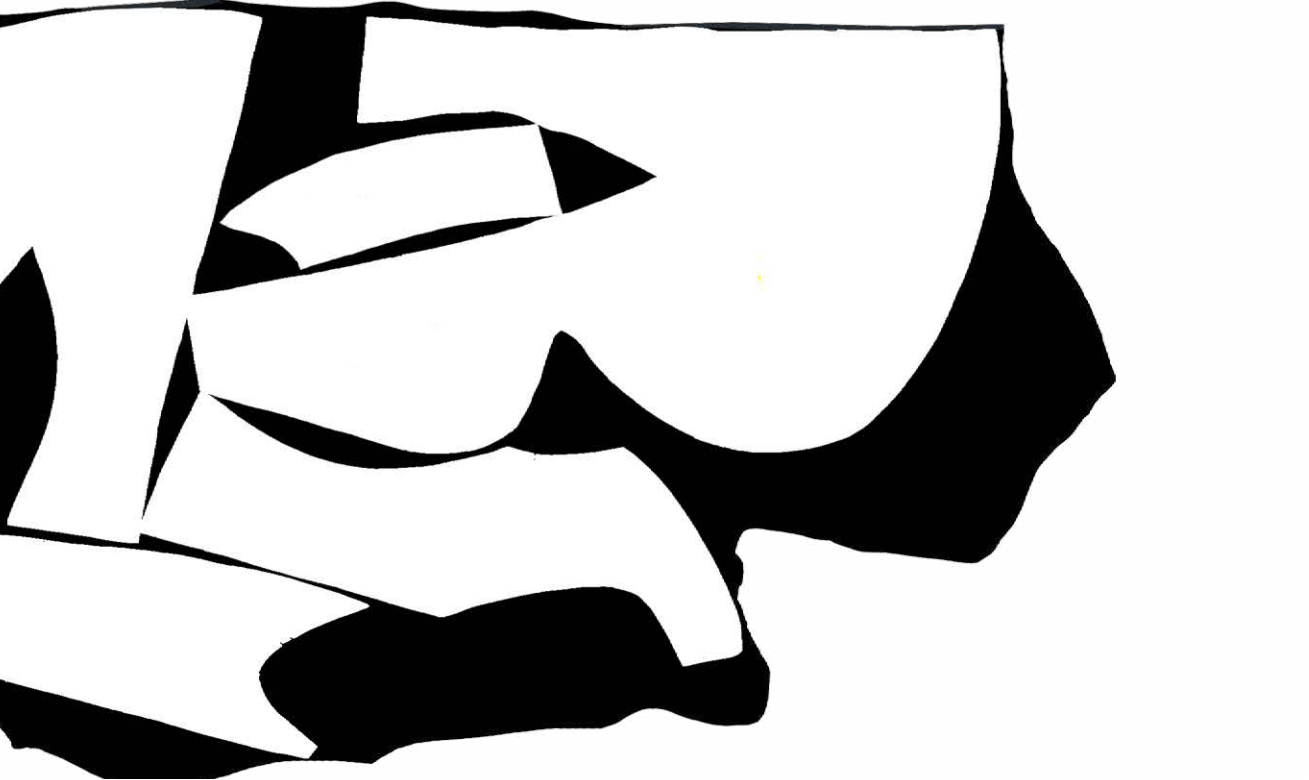
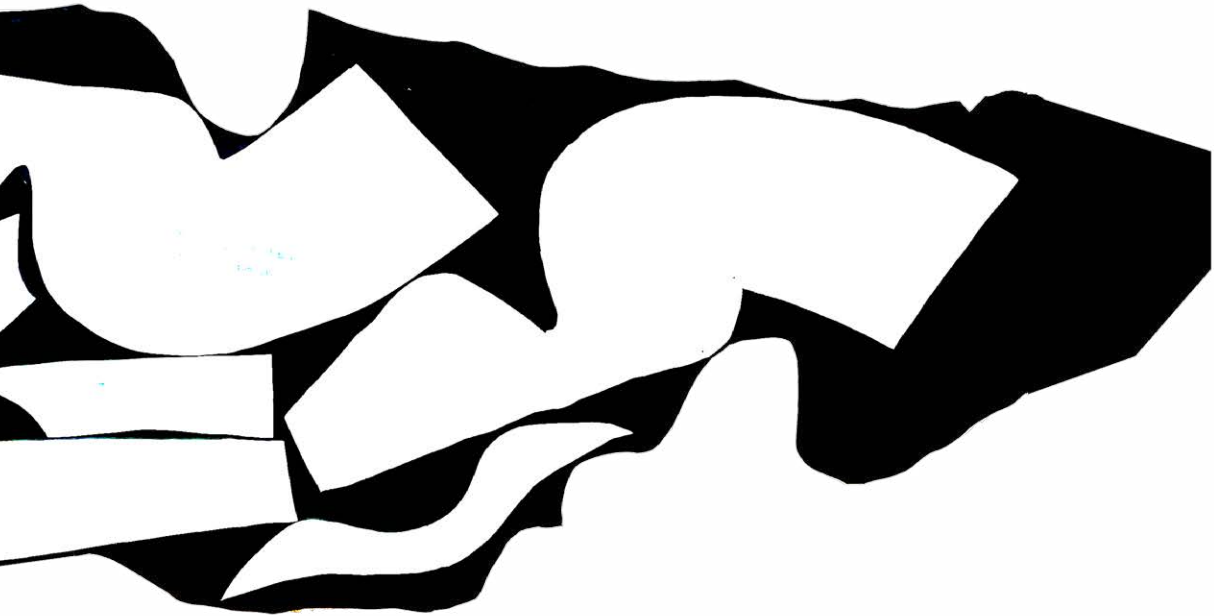
STYLE			
COLOUR	Black	SUPPLIER	J.T. Batchelor Ltd.
COLOUR	Black	SUPPLIER	GH Leather
COLOUR	Black	SUPPLIER	Woolcrest
COLOUR	Black	SUPPLIER	London Trimmings Ltd.

<div> <div>VIEW</div>  </div>	MEASUREMENTS			
	FRONT		BACK	
	A	101cm	M	44cm
	B	48cm	N	10,5cm
	C	29cm	P	12cm
	D	10,5cm	Q	71cm
	E	41,5cm	R	51,5cm
	F	17cm	S	15,5cm
	G	11cm	T	29cm
	H	66,5cm	U	11,5cm
	J	22cm	V	138,5cm
	K	10cm	W	
	L	17cm	X	

TRIMS / HARDWARE



BACK JACKET LAYPLAN

F HIDE		
1m	PRICE: £3.72 per square foot (incl.VAT)	COSTING: £48.43
		
1m	PRICE: £3.72 per square foot (incl. VAT)	COSTING: £48.43
		

LOOK ① - LEATHERBACK JACKET MANUFACTURE INSTRUCTION

STYLE		LEATHERBACK JACKET	COLLECTION	MEERESKREATUREN		
DESIGNER		CHARLOTTE LOCKTON				
FABRIC Primary: COW LEATHER Facing: LAMB NAPA Lining: SATIN CREPE						
OPERATION			SEAM TYPE	ALLOWANCE	THREAD	TOOLS
PRE- ASSEMBLY	Trace around patterns on the wrong side of the leather – trace x2 1x wrong side 1x right side					Black biro
	Cut out pieces with cutting wheel for precision					Cutting wheel
	Skive down 1,5cm on all edges that will be seamed					Skiver
	Trace and cut out pvc insert					
	Cut out lining and facing					
MAIN ASSEMBLY	Glue down and topstitch seams on both sides. Repeat for steps: 1,3,4,5,10			Topstitch – 0,4cm	Gütermann mara30 - 000	Leather Glue
	① Sew the CB seam			1cm	Gütermann mara70 - 000	
	② Sew CF neck seam.			1cm	mar70 - 000	
	③ Sew both side seams together			1cm	mar70 - 000	
	④ Sew bust panel to front piece – both sides			1cm	mar70 - 000	
	⑤ Sew back panel to back piece – both sides					
	⑥ Sew underarm panel to back – both sides			1cm	mar70 - 000	
	⑦ Sew underarm panel to front – both sides			1cm	mar70 - 000	
	⑧ Sew underarm seam from right back into shoulder seam to left back			1cm	mar70 - 000	
	⑨ Topstitch outside sleeve seam			0,4cm	mar30 - 000	
	⑩ Sew collar to neck seam			1cm	mar70 - 000	
	⑪ Glue zip to CF					Leather glue
	⑫ Topstitch zip and collar			0,4cm		
	⑬ Insert and glue down the pvc					Leather glue
	⑭ Sew lining the same order steps 1 - 8			1cm	mar70 - 000	
	⑮ Sew collar and button stand facing to the lining			1cm	mar70 - 000	
	⑯ Sew the hem facing to the lining			1cm	mar70 - 000	
	⑰ Sew the cuff facing to the lining			1cm	mar70 - 000	
⑱ Glue all the facings to the jacket					Leather glue	
FINISHING	Burnish all edges					
	Edgekote all edges					

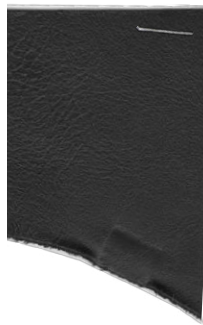
SPECIFIC NOTES / FINISHING:

Optional: Treat jacket with leather polish

LOOK ① - LEATHERBACK JACKET COSTING

STYLE: LEATHERBACK JACKET				
MATERIALS:	SUPPLIER	QUANTITY	£ UNIT	TOTAL
CALF LEATHER	J.T BATCHELOR	32 sq. ft (2 hides)	£.3.72 (incl. VAT)	£116.24
LAMB NAPA	GH LEATHERS	8 sq. ft (1 hide)	£.15 (incl. VAT)	£15
CREPE SATIN	WOOLCREST	2 metres	£.2.50	£ 5
YKK ZIP 580 BLK	LONDON TRIMMINGS LTD.	1	£1.69	£1.69
PVC	UNI SHOP	1,5 metres	£.3.50	£.5.25
FIEBLINGS LEATHER GLUE	GH LEATHERS	1 bottle	£.9 (incl. VAT)	£.9
FIEBLINGS EDGEKOTE	J. T. BATCHELOR	1 bottle	£. 4.50	£4.50
OTHER:				
GARMENT: 			MATERIALS TOTAL £	£156,68
		LABOUR:	£.10 an hour	
		DESIGN	6	£60
		PATTERN	20	£200
		MANUFACTURE	10	£100
			LABOUR TOTAL £	£360
			TOTAL FIXED COSTS	£516,68
			MARK UP 130% ON TOTAL FIXED COSTS	£671,68
			SELLING PRICE £	£1200

SWATCHES:



J T BATCHELOR



leathers
Est. 1998

SWATCH SHEET

Head Office
Units D and E, Bury Close
Higham Ferrers, Northants, NN10 8HQ
T: +44 (0) 1933 31116
E: sales@leathermerchants.com

London Showroom
26 Cambridge Heath Road
Whitechapel, London, E1 5QH
T: +44 (0) 207 538 4500
E: london@leathermerchants.com

www.leathermerchants.shop
You can view and buy our full range online

Black
N229A.F
1.211.1mm

Daytona

0.9/1.1mm

N.229A.F
1.5.10mm

Full

Endlee



See us on

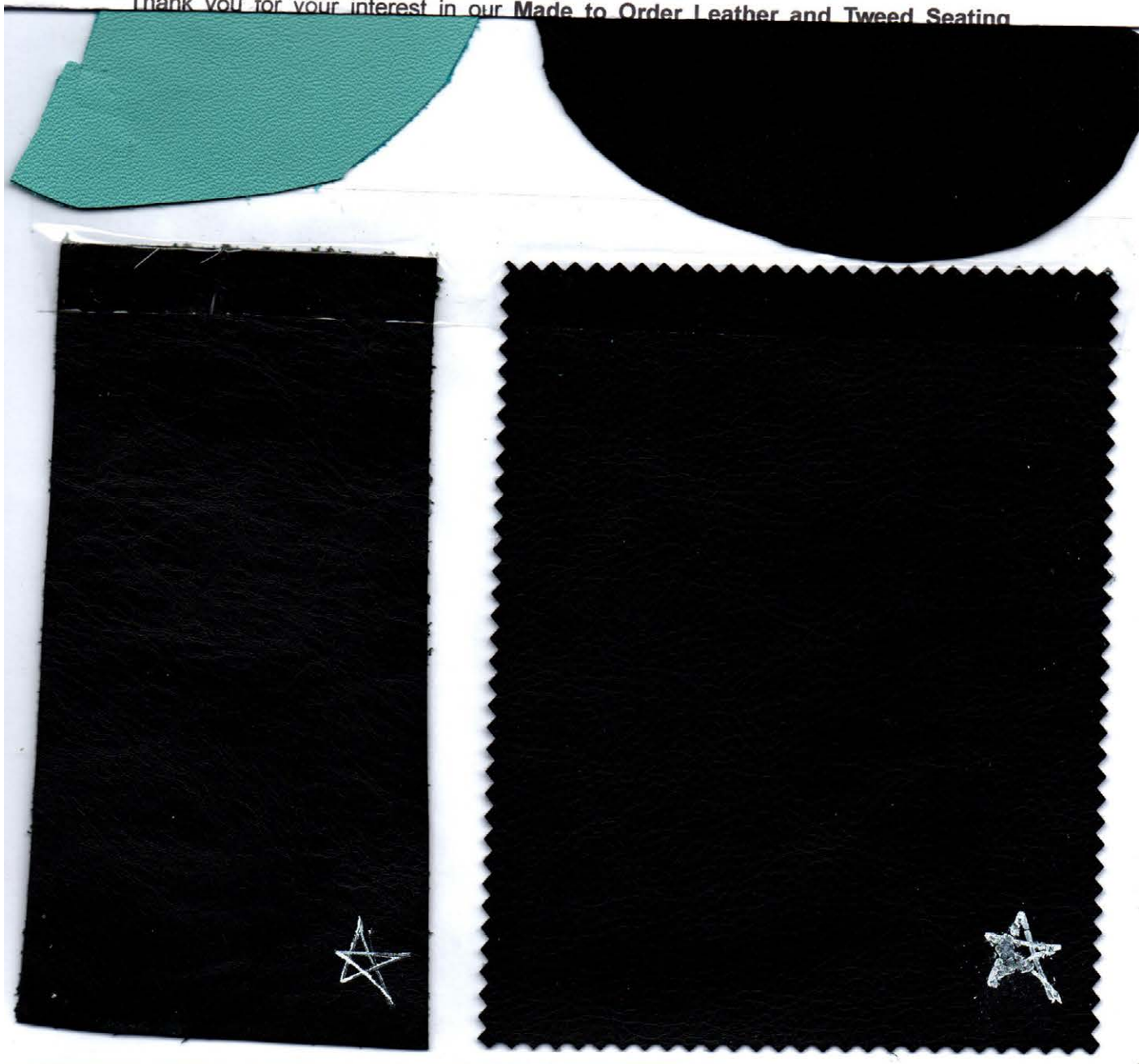
creations @ghleathers



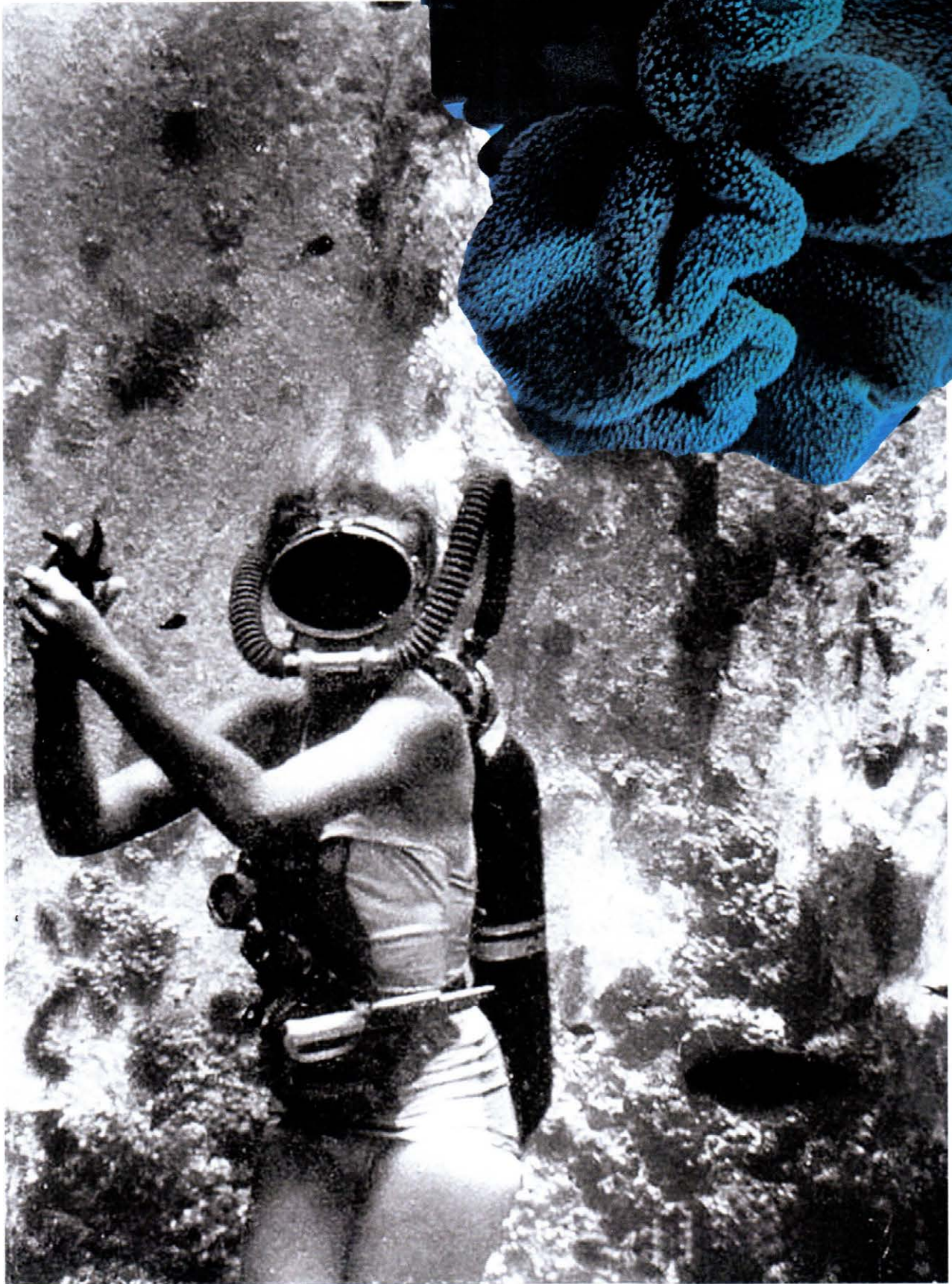
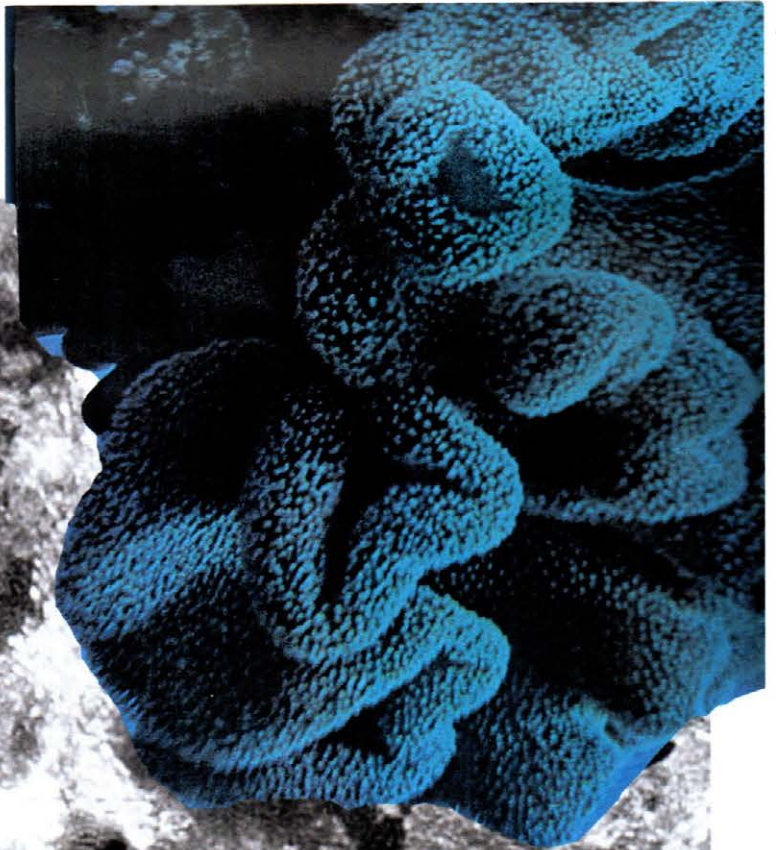
Dear Charlotte,

31.01.23

Thank you for your interest in our **Made to Order Leather and Tweed Seating**

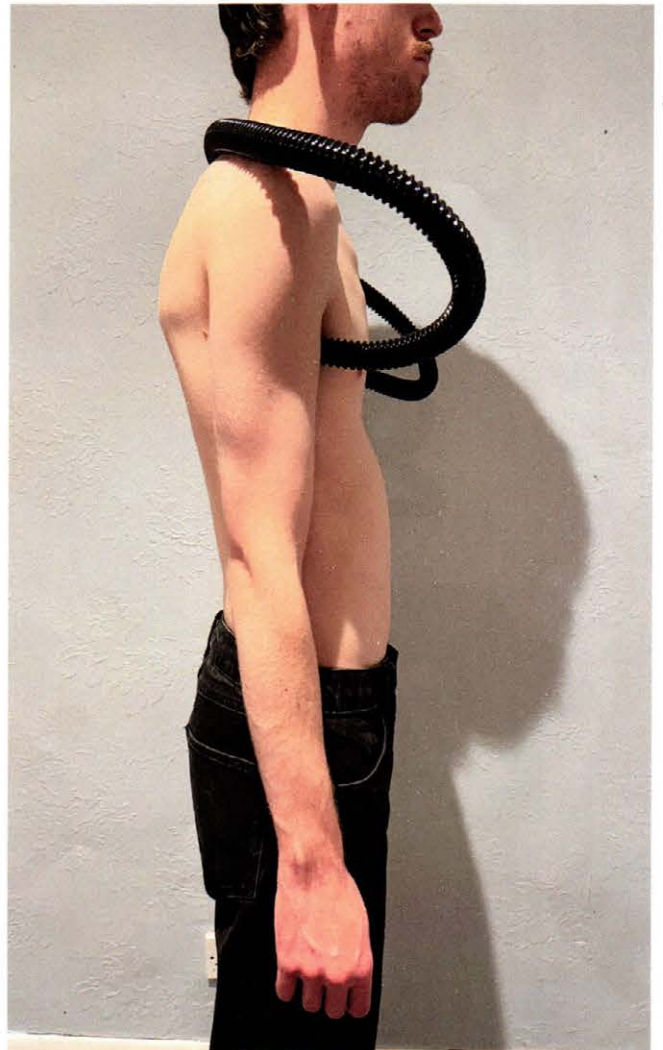
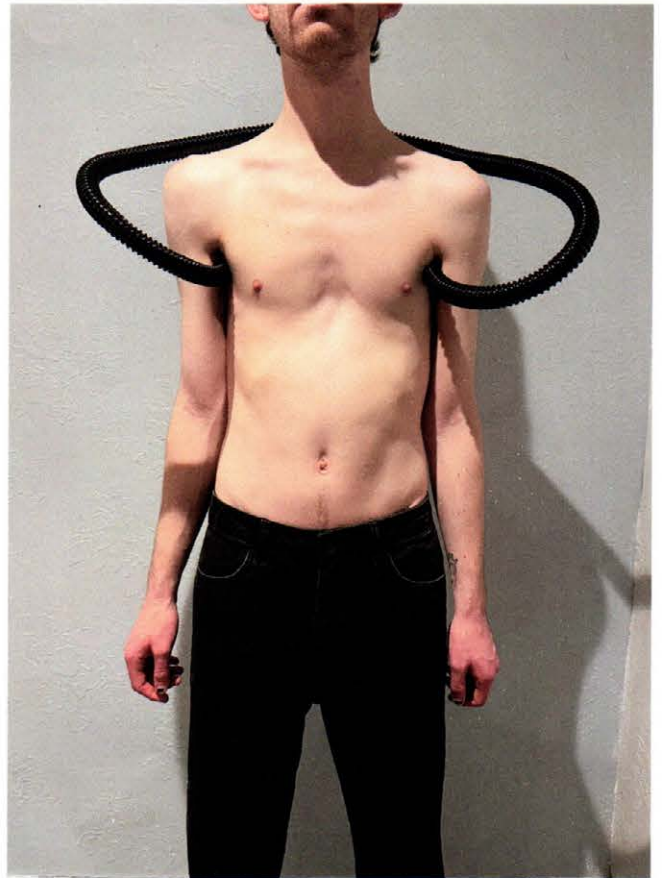


CORAL SHAPES
THAT INSPIRED
STAND DRAPE



22.10.2022

INITIAL DRAPING
WITH CORRUGATED
PIPE





IMG_0689.HEIC



IMG_0691.HEIC



IMG_0692.HEIC



IMG_0696.HEIC



IMG_0704.HEIC



IMG_0711.HEIC



IMG_0713.HEIC



IMG_0716.HEIC



IMG_0718.HEIC

03.11.2022

ORIGINAL DRAPE
REFERENCE

CORRUGATED
TUBING IN CHANNEL
IN JERSEY

STRUCTURE
HOLDS DUE TO
ALUMINIUM WIRE
IN TUBE



DART TO CREATE
SHOULDER SEAM FOR
SHAPING

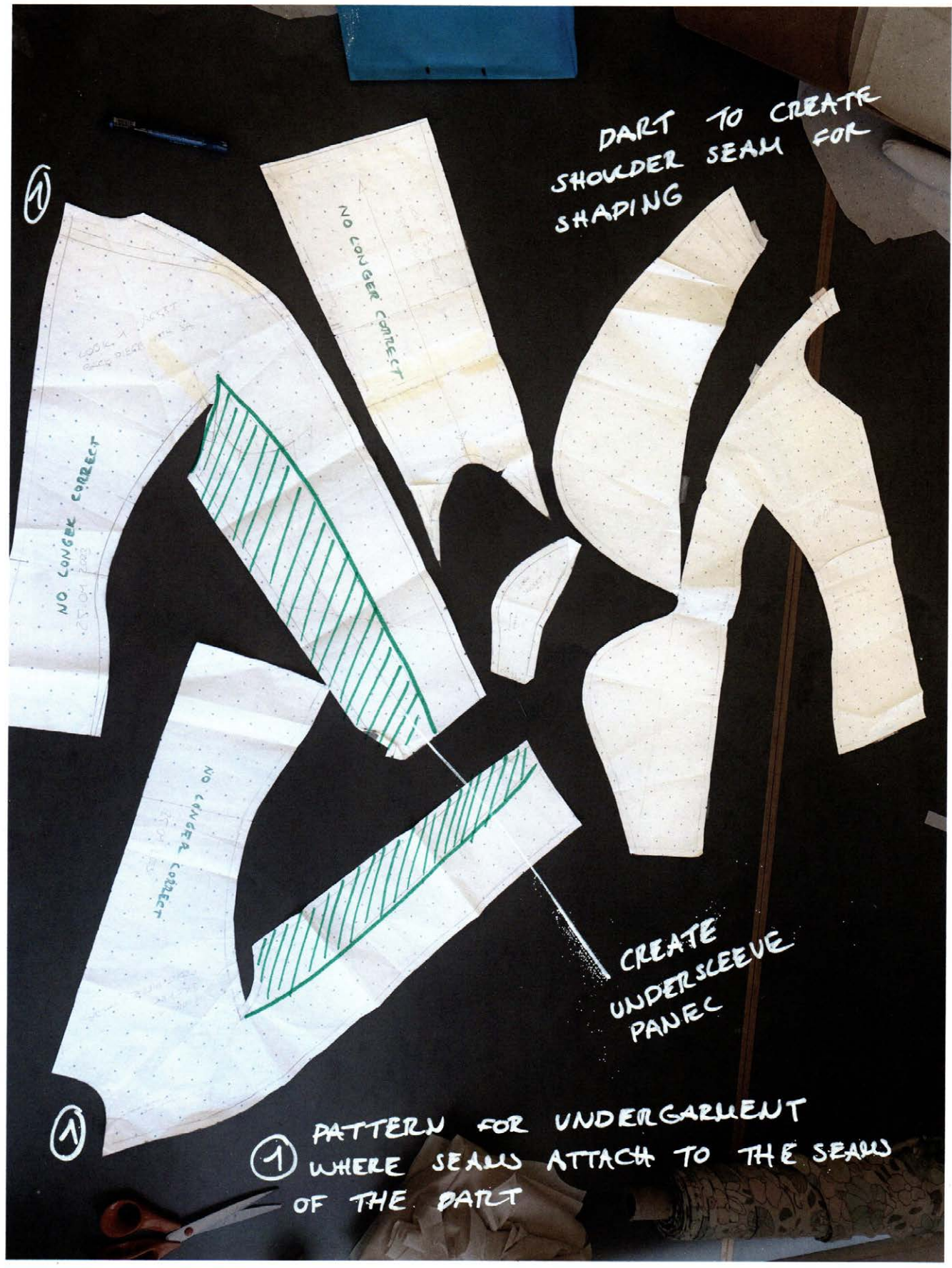
CREATE
UNDERSLEEVE
PANE

PATTERN FOR UNDERGARMENT
① WHERE SEAMS ATTACH TO THE SEAMS
OF THE DART

①

①

①



01.12.2022 - FIRST TOILE

ADD SIDE PANEL
+ UNDERARM
PANEL



USE FABRIC THAT
DOES'NT STRETCH
OUT



09.12.2022

- ADDED COLLAR
FROM WETSUIT
+ COPPER
ZIP-PULL



01.03.2023 TOILE (4)

- NO AMMENDMENTS TO UNDERARM
+ SIDE PANELS

TAKE OUT 2CM
- RUNS TO NOTHING

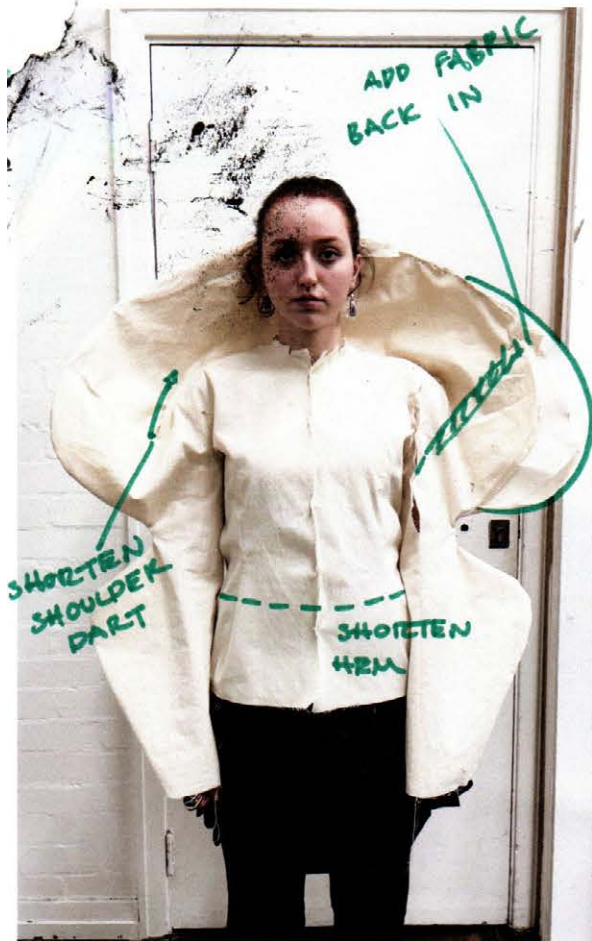
RESHAPE
BACK PIECE

NEW
BUCKRAM
SHAPE

+ 1,5cm

MORE EASE ON
THE BACK

08-03.2023 - 4TH TOILE

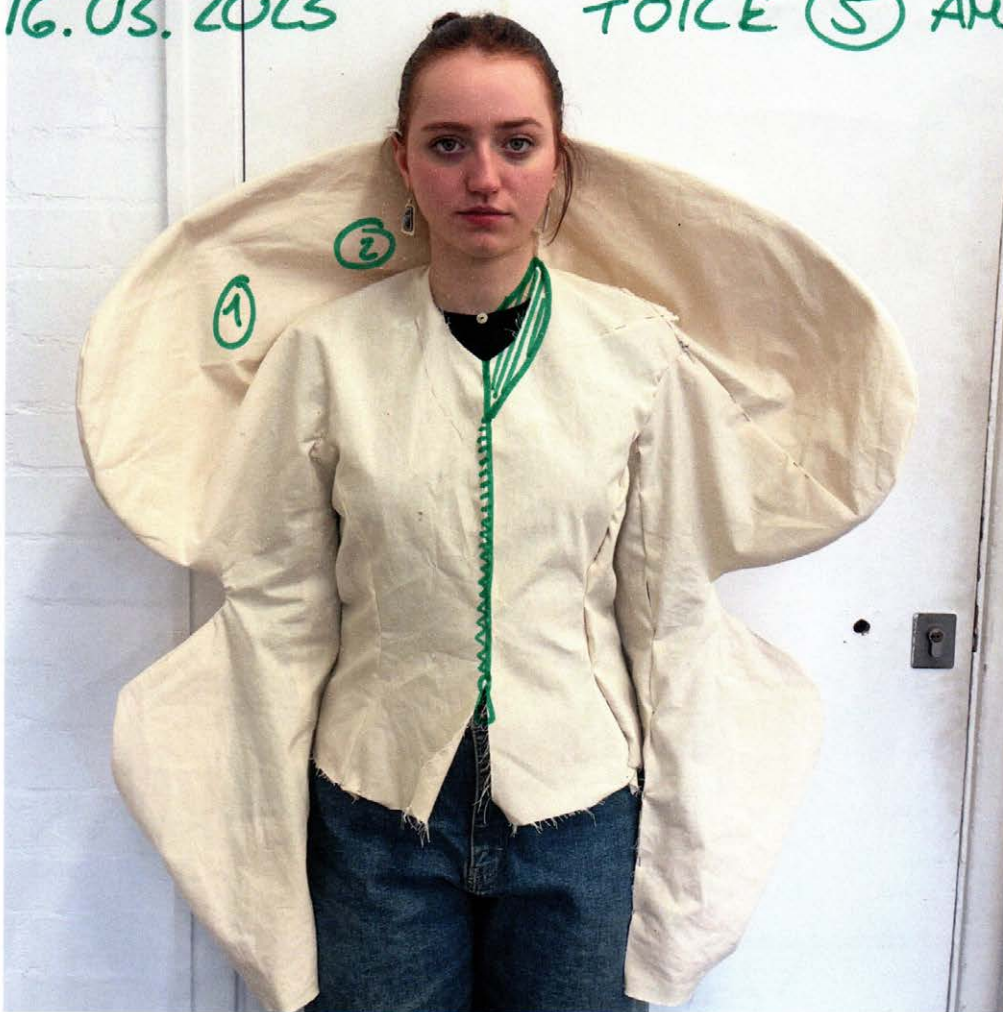


13.03.2023 - 5TH TOILE



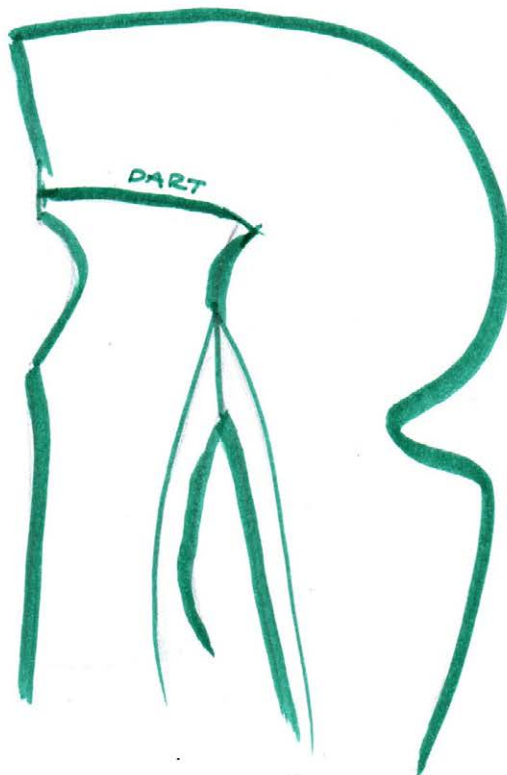
16.03.2023

TOILE (5) AMENDED



LEFT :

JACKET WITHOUT
SHOULDER SEAM
- EXCESS FABRIC
CAN'T BE TAKEN
OUT THROUGH
SLEEVE ① AS
THIS WOULD PULL
STRUCTURE TO
CURL FORWARD
CAN'T BE TAKEN
OUT THROUGH
DART ② AS
THE DART WOULD
OVERLAP



LOOK ① JACKET - FINAL GARMENT PATTERN LAYOUT PLAN

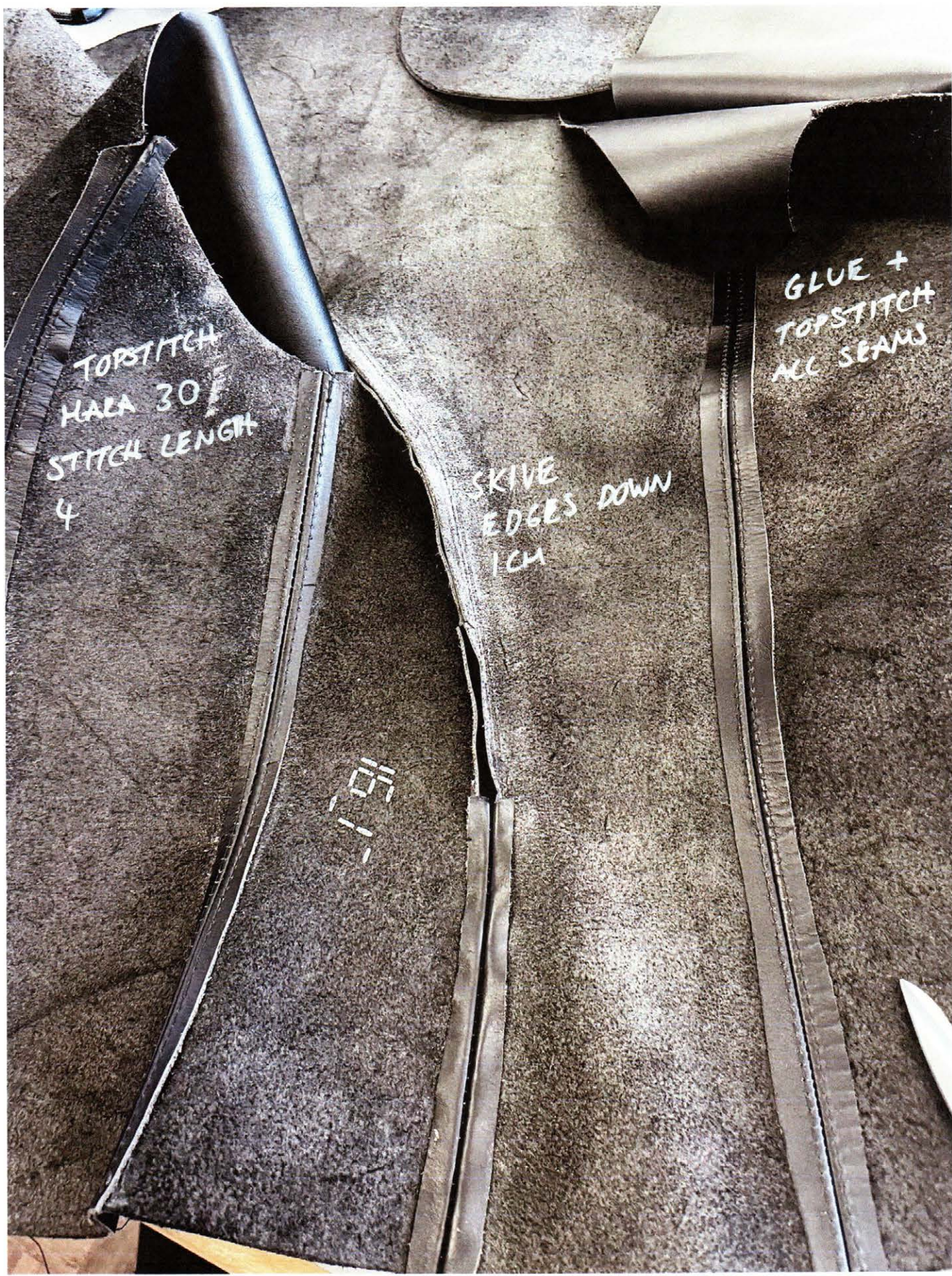
25. 03. 2023

HIDE ④





- ① FOLDED EDGE + BUCKRAM
- ② COW HIDE + BUCKRAM
- ③ COW HIDE + BUCKRAM + LAMB NAPPA



TOPSTITCH
HALL 30
STITCH LENGTH
4

SKIVE
EDGES DOWN
1CM

GLUE +
TOPSTITCH
ALL SEAMS

101-

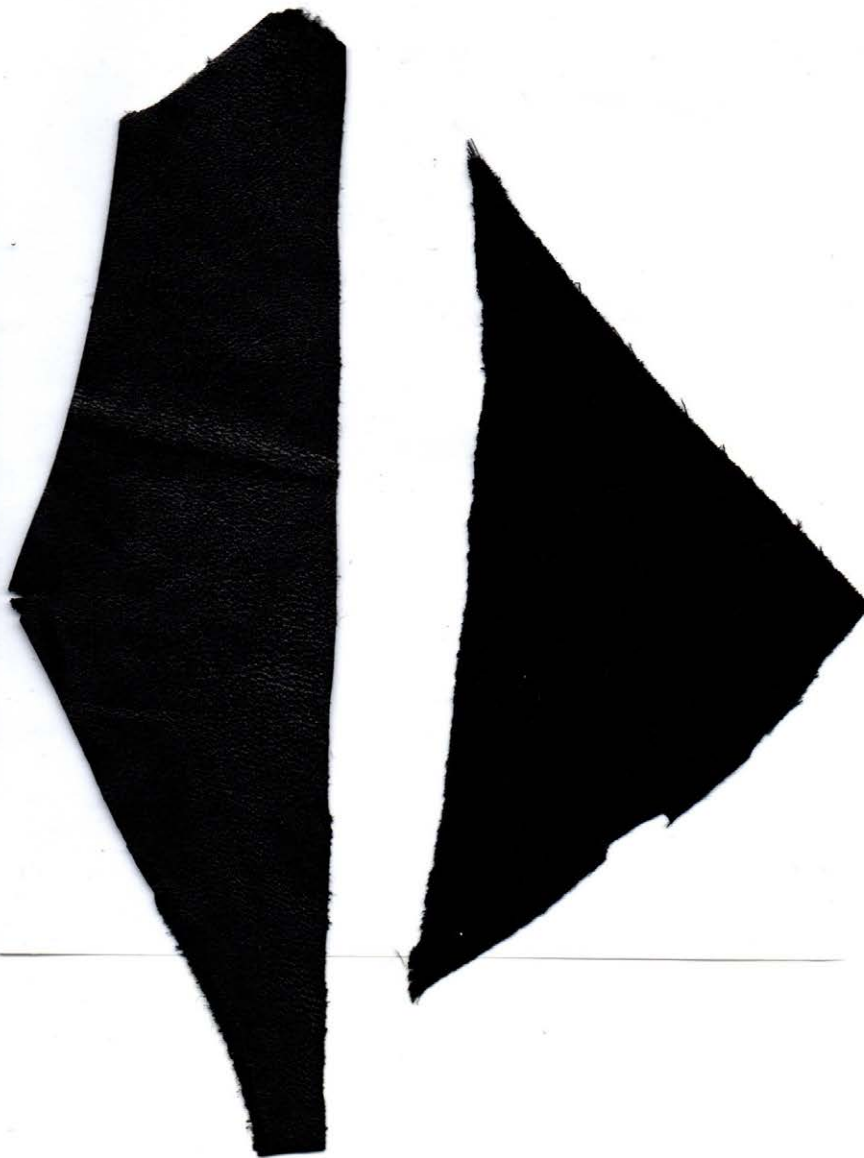
LOOK ④ JACKET FINISHING +
DETAILING
REFERENCE

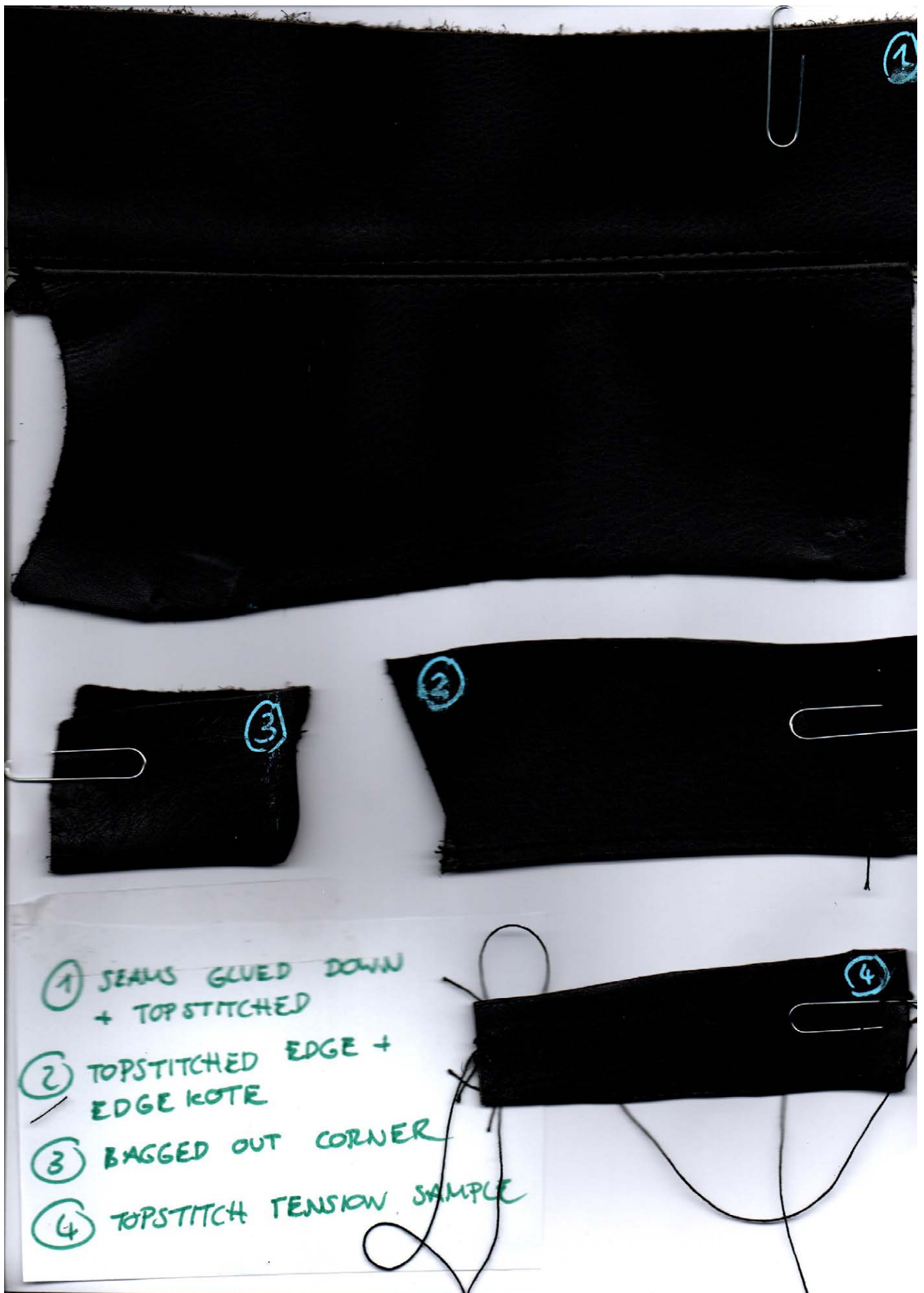


FINAL FACING + LINING

FACING: VALENCIA CAMB NAPA

LINING: CREPE SATIN







12.04.2023

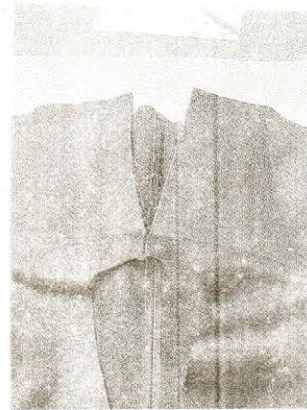
DUE TO TENSION
ON FRONT PIECE
THE JACKET ISN'T
STANDING UPRIGHT



4
cm

- CF SEAM ON THE FRONT
STRUCTURE OPENED UP TO
ADD IN FABRIC TO RELEASE
TENSION

→ NEW SHAPE MEANS
FABRIC ON FRONT PIECE
NEEDS TO BE REMOVED



FINAL
JACKET

EDGES TOPSTITCHED
BURNISHED +
EDGE KOTED



ADDED IN TO
RELEASE TENSION
+ MAKE STRUCTURE SIT

19.04.2023



ADDED
PVC INSERT



1mm
PVC



PVC HOLDS
JACKET
STRUCTURE



08.05.2023 - FINISHED JACKET

41 cm
YKK ZIP

CALF
NAPA
FACING

CREPE
SATIN
LINING

